

Work Order ID 86281

June-26-12 3:03:57 PM

86281 ~~PRELIMINARY ISSUE~~

Page 1

Item ID: D4671-1
Revision ID: PRELIM
Item Name: Armrest Cushion

Accept

N900040100

Setup Start ***NS1***
Stop ***NS2***

Start Date: 26/06/2012 Start Qty: 5.00 ***5***
Required Date: 10/07/2012 Req'd Qty: 5.00 ***5***

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/06/26 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4671	pa1

100		0.00							
100	PURCHASING								
Purchasing									
Purchasing	Memo	0.00							
	Issue P/O: <u>17314</u>								
	Manufacture as per dwg D4671								
	Possible supplier: Aerotek								
	Ensure Material Release Note is attached								

CL 12/06/27 S

110		0.00							
110	Packaging								
Packaging									
Packaging	Memo	0.00							
	Ensure Material Release Note is attached								

P/P/24 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 86281

86281

Page 2

June-26-12 3:03:57 PM

Item ID: D4671-1
Revision ID: PRELIM
Item Name: Armrest Cushion

Accept

N900040100

Setup Start ***NS1***
Stop ***NS2***

Start Date: 26/06/2012 Start Qty: 5.00 ***5***
Required Date: 10/07/2012 Req'd Qty: 5.00 ***5***

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00	- inspects to P2) Dugally, 8/10/12/04						
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00	P20 86991						
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

POSITIVE RECALL

EFFECTIVE

RELEASED

DATE

12/07/10

MF
12-07-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

June-26-12 3:04:02 PM

Page 1

Work Order ID: 86281

86281

Parent Item: D4671-1

D4671-1

Parent Item Name: Armrest Cushion

Start Date: 26/06/2012

Required Date: 10/07/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 12.06.26 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4671-1P		Manufactured	No			110	Each	0.0000	1	5			
D4671-1P									**				
Armrest Cushion													

12/7/12 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

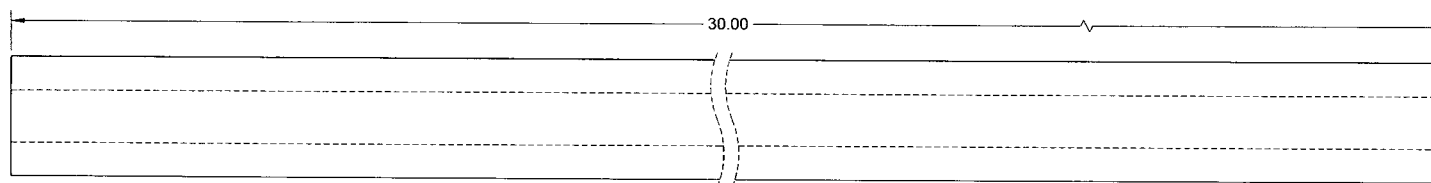
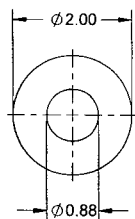
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 06281 MLJ
12/06/20



D4671-1 ARMREST CUSHION

PRELIMINARY A1
12.06.13 (AJS)

- NOTES:
- 1) MATERIAL: SKANDIA HR 150 POLYFOAM (4.6 LBS/CU FT)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.20 lbs

PA1	PRELIMINARY	AJS	12.06.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4671	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ARMREST CUSHION	NTS
DATE	12.06.13	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIALIZED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17314

Purchase Order Date 6/27/12

PO Print Date 6/27/12

Page Number 1 of 1

Order From :

VC:AER003

AEROTEX INTERIORS INC.
#24-2333 18TH AVENUE N. E.
CALGARY, AB T2E 8T6
CA

Contact Name

Vendor Phone

403 295 8770

Vendor Fax

403 313 0793

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA



Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D4671-1P	Armrest Cushion	7/03/12 Yes	5.00 Each	FedEx PI collect	\$55.0000	\$275.00

Special Inst: AS PER DWG D4671 REV. PA1
B86281

PO Total: \$275.00



Change Nbr: 1

Change Date: 6/27/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO



Packing Slip

24 - 2333 18 Avenue NE
Calgary, AB T2E 8T6
PH: 403.295.8770 FX: 403.313.0793
EM: info@aerotex.ca WS: www.aerotex.ca

Date Packing Slip #

6/29/2012 8747

Ship: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

Customer Phone
613.632.5200

Customer Fax
613.632.1053

Ship Via
FEDEX P1

Courier Acct No.
151793240

Bill: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
CANADA

Email: PURO ACCT 1-7684382

Ship Date

6/29/2012

17314

Description

Part Number

Qty

Armrest Cushion
GST On Sales

DA671-1P

5

Thank you for doing business with Aerotex Interiors!

GST/HST No. 139110308

"your one stop shop for all your aircraft interior needs"

www.aerotex.ca



SKANDIA

5000 N. Highway 251 ■ Davis Junction, IL 61020
815.393.4600 ■ 800.945.7135
www.SkandiaInc.com

Client: Skandia (Products)
5000 N. Hwy. 251
Davis Junction IL 61020 USA

WO #: 177027-08
Date: 02/19/08
Test Plan #:
PO #:

Aircraft:
Stock

S/N: NA

Test ID #: 12NW-93054

VERTICAL FLAMMABILITY TEST RESULTS

14 CFR Part 25.853 (a) Amdt 25-116 Appendix F Part I (a)(1)(ii)

Conditioning Room: Time In: 02/18/08 2:30PM Time Out: 02/19/08 3:21PM

Specimen: Skandia, Inc.: HR Polyurethane Foam 150 ILD 1/2", Lot #02118-HI50

Flame Application (seconds)	Flame Time (seconds)	Burn Length (inches)	Drippings (seconds)
12	0.0	3.2	0.0
12	0.0	3.6	0.0
12	0.0	3.1	0.0
Average:	0.0	3.3	0.0

Comments:

Vertical (12 sec.) Burn Test: Average Self-Extinguish time may not exceed 15 sec. Average Burn Length may not exceed 8". Average Dripping may not exceed 5 sec. after falling.

Passed:

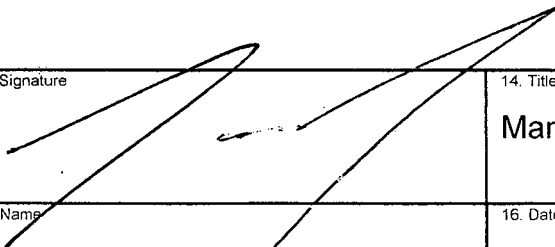
☒

Failed :

☐

Signed:


Carin Demus

1. Organization issuing certificate. Aerotex Interiors Inc., 24 – 2333 18 Ave NE Calgary, AB T2E 8T6		2. CERTIFICATE OF CONFORMANCE			3. Work Order / Contract / Invoice 8747
4. Customer Name DART Aerospace Ltd. 1270 Aberdeen Hawksbury, ON K6A 1K7 CANADA					5. Customer Purchase Order 17314
6. Item 1	7. Description Polyfoam	8. Part No./Specification HR150	9. Qty. NA	10. Batch No. 5033	11. Status New
12. Remarks I certify that the materials supplied for the Purchase Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG NO. D4671 REV.PA1					
13. Signature 		14. Title Manager			
15. Name Carson Chanthyvong		16. Date June 29, 2012			

8 7 6 5 4 3 2 1

D

D

C

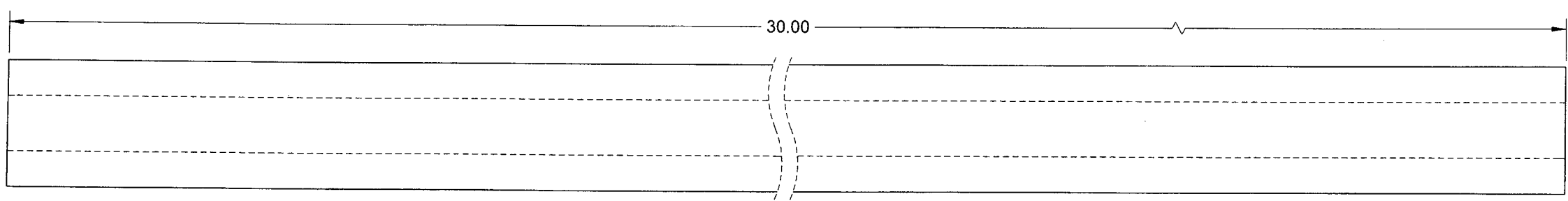
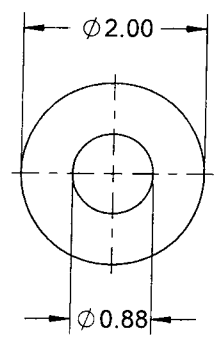
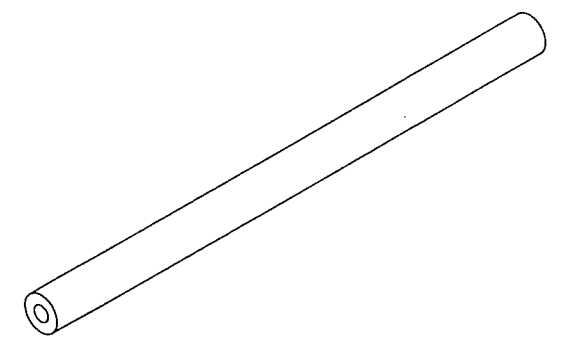
C

B

B

A

A



D4671-1 ARMREST CUSHION

B86281

- NOTES:**
- 1) MATERIAL: SKANDIA HR 150 POLYFOAM (4.6 LBS/CU FT)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.20 lbs

RELEASED
2012-07-09
UP PER ECN 12-016

A	NEW ISSUE	AJS	12.06.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	RP	DRAWING NO.	REV. A
MFG. APPR.	DS	D4671	SHEET 1 OF 1
APPROVED	RP	TITLE	SCALE
DE APPR.	RP	ARMREST CUSHION	NTS
DATE	12.06.13	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1